

RB6893506-4-M (FC)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6893506
Job Sheet 182868



2-5
9-5

Part No: RB6893506

Job Qty: 8 ea

Part Name: Seal Install Tachometer Pusher



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893506 Rev B IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	8 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	8 pcs	9/5/18	9/5/18	0.00	4.00	MORI SL2500Y		
120	QC	8 pcs	9/5/18	9/5/18	0.00	0.00	QC2 Machining-4		
130	CNC Vertical Machining	8 pcs	9/5/18	9/5/18	0.00	2.00	MORI NV5000-1		
140	QC	8 pcs	9/5/18	9/5/18	0.00	0.00	QC2 Machining-4		
150	QC	8 pcs	9/5/18	9/5/18	0.00	0.00	QC8 Machining-4		
180	Outsource	8 pcs	9/5/18	9/5/18	0.00	0.00	Outsource12		
190	Packaging	8 pcs	9/5/18	9/5/18	0.00	0.00	Packaging2		
200	QC	8 pcs	9/5/18	9/5/18	0.00	0.00	QC6		
210	Packaging	8 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-1		
220	QC21-SA	8 Ea	9/5/18	9/5/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC333 FOLIO REV: AA DWG REV: D 2-Debur
 Descriptions: 130 - 1-Machine as per folio FC333 FOLIO REV: AA DWG REV: D 2-Debur
 140 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG. Note 1
 180 - Issue P/O to Groupe Altech; PO 042131 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R3.500	1144 Steel Proof Round Bar 3.500"	2.8000 ft (.35 ea)	90-Start up Operation	5045228 37.8" = 3.150'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R3.500	3	12	0



Container No: S136507



Part: RB6893506

Job No: 182868

Serial No/Batch: S136507

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

found.

Plex 9/5/18 11:13 AM dart.logan.david

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0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101	0101

6893506

PLANNING ZONE	DATE	DESCRIPTION	DATE	APPROVED
A		(1) REPLACES REV -- -- WITH CHANGES PER 33 CHANGE NOTICE (2) WAS "C" SIZE	2/27/76	JRS
		(1) ADDED TAPPED HOLES IN 33-5-24 (17-17-76)		

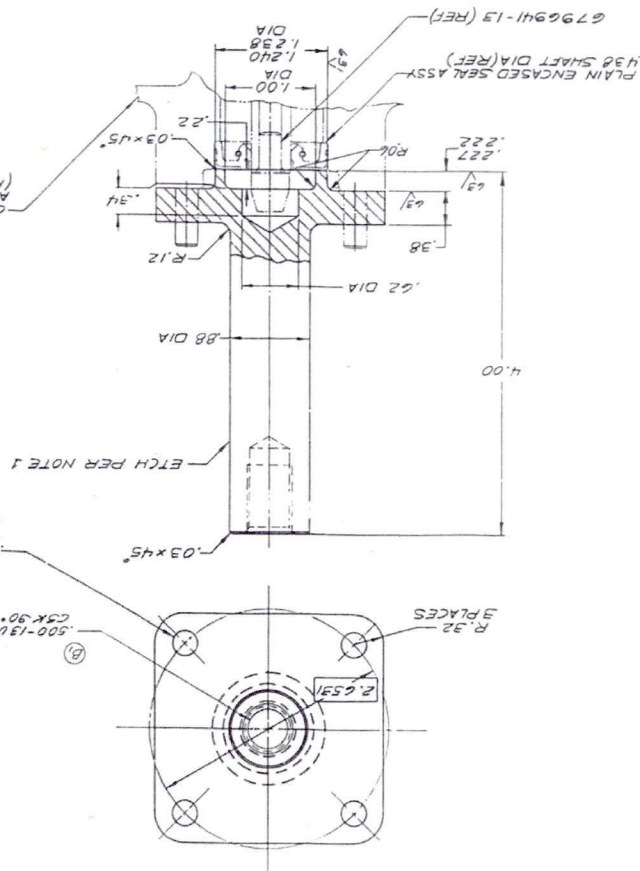
NOTES

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 100-5MG HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANCE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485
3. BREAK SHARP EDGES. 0.20 UNOS

REDUCED
PRINT

-GEAR BOX POWER &
ACCESS HOUSING ASSY
(REF)

279-288 DIA THRU
4 HOLES LOCATED
WITHIN .007 R OF TP





Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

PO042131

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042131
PO Date: 12/27/18
Due Date: 1/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187924	RBE117-12020W18	Pusher -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1144 Stress Proof -Certificate of Conformity is required	Firmed	-	1/4/19	6 pcs	0 pcs	6 pcs	\$3.486/pcs	\$20.92
2	182868	RB6893506	Seal Install Tachometer Pusher -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	1/4/19	9 pcs	0 pcs	9 pcs	\$3.486/pcs	\$31.37

6 X JAN 08 2019

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PURCHASE ORDER **PO042131**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185661	RBE105-31702W4-2	Drawing In Disc -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	1/4/19	5 pcs	0 pcs	5 pcs	\$3.486/pcs	\$17.43
4	185662	RBE105-31702W4-3	Support Body -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	1/4/19	5 pcs	0 pcs	5 pcs	\$3.486/pcs	\$17.43
5	182869	RB6893508	Seal Install Fuel Pusher -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	1/4/19	9 pcs	0 pcs	9 pcs	\$3.65/pcs	\$32.85
Grand Total:										\$120.00	
Order Notes											
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.											

Plex 1/4/19 8:05 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015612-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

015612- 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
08-Jan-2019		Jessie Boisvert		042131				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE117-12020W18 Rev.	RBE117-12020W18 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS	OXIDE-BLACK CH	6	6	0	0	0
2	RBE6893506 Rev.	RBE6893506 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS	BLACK-OXIDE CH	9	9	0	0	0
3	RBE105-31702W4-2 Rev.	RBE105-31702W4-2 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS	BLACK-OXIDE CH	5	5	0	0	0
4	RBE105-31702W4-3 Rev.	RBE105-31702W4-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS	BLACK-OXIDE CH	5	5	0	0	0
5	RB6893508 Rev.	RB6893508 01 -OXIDE-BLK MIL-C-13924C CLASS 1	BLACK-OXIDE CH	9	9	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.